

Date: Monday, 12/05/2008 10:02:08 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: OIL COOLER SUPPORT REMOVABLE LOWER PANEL		
Job Number	: 39195		Part Number	: D412705023		
Estimate Number	: 12185		Drawing Number	: N/A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 12/05/2008		Drawing Revision	: C		
Prsh Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 30/05/2008		
Previous Run	:		Qty:	5 Um: Each		
Written By	:					
Checked & Approved By	: JLD 08.5.12					
Comment	: Est. A 05.02.07 New issue KJ/JLM					
	Est Rev:B ECN 1052 07-11-06 DD verified by: EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-705-023CHG001	08.5.16 S 08/05/10
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick: Packing Kit	
3.0	AN33A	Bolt <i>New Batch Not in comp</i>	
		Comment: Qty.: 30.0000 Each(s)/Unit Total : 150.0000 Each(s) Bolt Qty Part Number Description Batch 30 AN3-3A Bolt	<i>please fix Qty in comp there was only 128 in batch comp. Lied</i>
4.0	AN960JD10	Washer	
		Comment: Qty.: 30.0000 Each(s)/Unit Total : 150.0000 Each(s) Washer Qty Part Number Description Batch 30 AN960JD10 Washer	 <i>M107715</i> AS 08/05/15 (x5)
5.0	MS21051L3K	Nut Plate	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Nut Plate Qty Part Number Description Batch	<i>New Batch Not in comp</i> <i>M108078</i> AS 08/05/15 (x5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/05/2008 10:02:08 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT

Job Number: 39195

Part Number: D412705023

Job Number:



Seq. #:	Machine Or Operation:	Description :
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2	MS21051-L3K Nut Plate	
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6.0	MS21069L3K	Nut Plate
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Comment: Qty.: 18.0000 Each(s)/Unit Total : 90.0000 Each(s)

Nut Plate

Qty	Part Number	Description	Batch
18	MS21069-L3K	Nut Plate	M16896

7.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: H

8/05/2010

08/05/15

5X

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
							D3245-041	ACCESS PANEL ASSEMBLY, LH
							D3245-042	ACCESS PANEL ASSEMBLY, RH
							D3245-043	DOOR ASSEMBLY
							D3245-9	GASKET
							D3245-11	GASKET
							D3245-13	GASKET
					1		D3255-041	ACCESS PANEL ASSEMBLY, LH
					1		D3255-042	ACCESS PANEL ASSEMBLY, RH
					1		D3256-1	ACCESS PANEL
					1		D3256-3	GASKET
					1		D3259-041	ACCESS PANEL ASSEMBLY, LH
					1		D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
		16	44	36		12	MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
		8	22	18		6	MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
						25	MS9321-09	WASHER

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 WITHOUT NOTICE
 WORK ORDER
 NO. 39195

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Revision: C
 Date: 07.10.12